

FOOD GRADE LUBRICANTS FOR ANIMAL FEED PROCESSING

FUCHS Cassida and FUCHS FM H1 Food Grade Lubricants



The role of animal feed in the production of safe food is recognised worldwide. Animal feed must now meet globally accepted standards (such as GMP+/PDV, applicable to feed production, transportation and trade, and FAMI-QS, applicable to feed pre-mixtures and the production of additives). Ever tightening legislation to safe guard the human chain is placing greater responsibility on the manufacturer for feed quality and safety. The FUCHS Cassida and FM food grade lubricants ranges can help manufacturers reduce the risk of contamination whilst providing excellent performance.



Why Use Food Grade Lubricants?

Ensuring safe animal feed is vital for minimising food safety hazards. Whilst lubricant leaks are rare, when they do happen it can be very costly if food grade lubricants have not been used. FUCHS Cassida and FM food grade lubricants help to ensure safe and efficient food production whilst providing protection for your brand and reputation. The application guide, overleaf, details where food grade lubricants need to be used to ensure safe animal feed manufacturing.

One of the main features of the Good Manufacturing Practice (GMP) regulations is the application of the Hazard Analysis of Critical Control Points (HACCP) system in order to guarantee safety. To ensure HACCP compliance, only food grade lubricants should be used where there is the potential for lubricant contact with food.



Know the Limits

By using non-food grade lubricants manufacturers are increasing the risk of producing contaminated animal feed which can result in product recalls, plant closures, health risks and litigation.

- * Use of ordinary mineral grade lubricants can contribute to producers exceeding the permissible contamination limit, as specified by the US Federal Drug Administration (US FDA) of 10 parts per million.
- Industrial oils can contain high levels of dioxins which exceed the permissible level of 0.75 nanograms of dioxin per 1kg of fatty acids used in animal feed.

FUCHS LUBRICANTS (UK) PLC

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Performance and Safety

The FUCHS Cassida and FM ranges have been developed to meet the stringent requirements of the food, beverage and animal feed industries. The FM and Cassida ranges are NSF H1 approved as well as being ISO 21469 certified.

For safety reasons, FUCHS recommends the use of food grade lubricants, particularly in pellet press bearings and hammer mills. These areas pose increased risk due to their close proximity to the feed and the potential danger of contamination to the finished pellets. The FUCHS Cassida and FM ranges specifically help feed producers to comply with the EU feed regulations whilst actively preventing wear in critical machinery components.

Use the Right Lubricants

In a hostile feed processing environment of dust, heat and humidity, contamination and operating problems can be a concern - the FUCHS food grade lubricants range is the solution to these problems. Some of the main products are:

- ✓ FUCHS FM Grease HD 2 for pellet press bearings
- ✓ FUCHS Cassida fluids GL and WG for gearboxes

The main benefits experienced from **FUCHS FM Grease HD2** include:

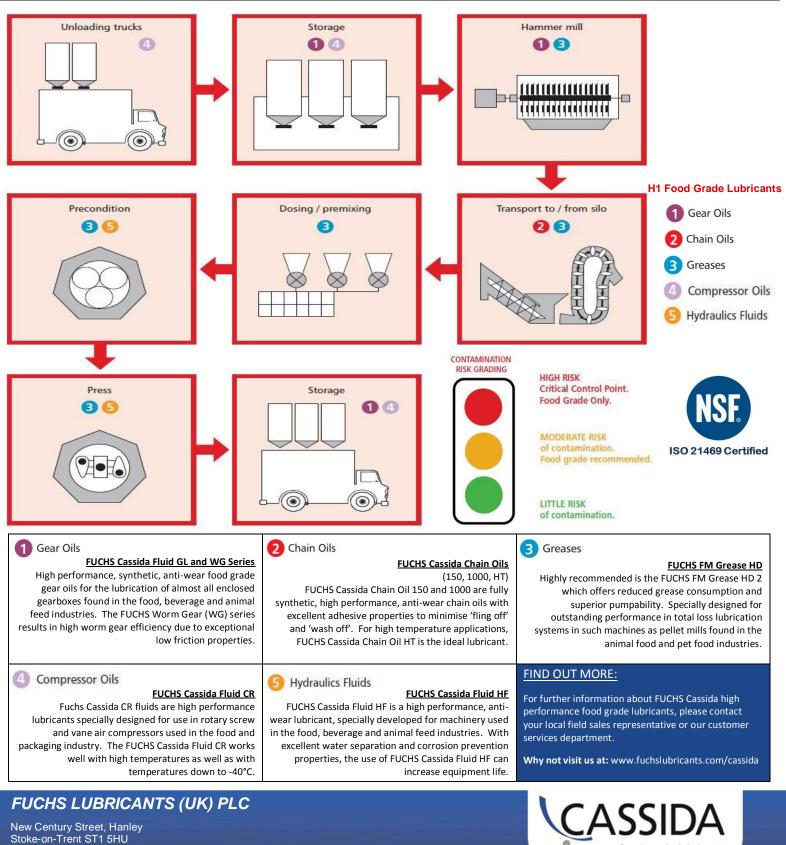
- ✓ Reduced maintenance costs
- ✓ Compliance with global food safety standards with regards to lubrication
- ✓ A decrease of grease consumption and an extension of bearing life





Animal Feed Processing – Food Grade Lubricant Application Guide

food grade lubricants



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